

Connecting Rod Kit

Merkur™ Bellows Pumps

406855C

ENG



Important Safety Instructions

Read all warnings and instructions in manuals 312793 and 312795. Save all instructions.

Kit 24E762

See reverse for parts illustration and assembly notes.

TIP: Some o-rings are close in size. Stack on bench to differentiate.

Ref	Description	OD in. (mm)	Qty
101*	O-RING, foot cap, LB050x (50cc)	1.8 (46)	1
	LB100x (100cc)	2.4 (61)	1
	LB150x (150cc)	2.7 (69)	1
102	O-RING, bellows chamber	2.5 (64)	1
103	CONNECTING ROD		1
104	O-RING, snap bushing	0.9 (23)	1
105*†	O-RING, piston LB050x (50cc)	0.6 (15)	1
	LB100x (150cc) & LB150x (150cc)	0.8 (20)	1
106	O-RING, snap bushing, FKM	1.1 (28)	1

* Differentiate by size to be sure you use the correct o-ring for your model.

† May not be used. Piston and rod may separate during disassembly.
If separated, always replace the o-ring before reassembly.

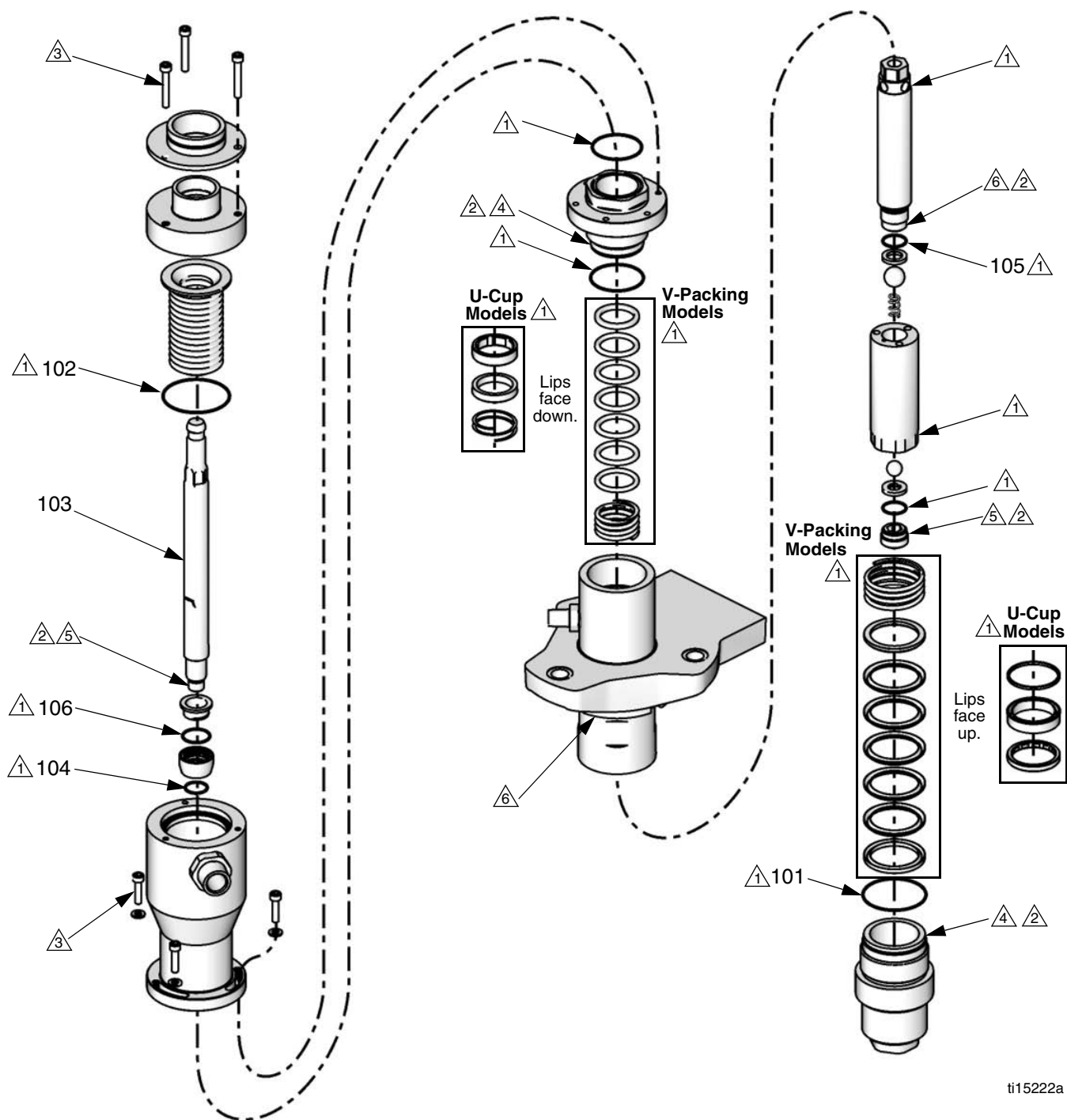
Graco Inc. P.O. Box 1441 Minneapolis, MN 55440-1441

Original instructions. MM 406855

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NOTE: Full disassembly shown. Disassemble as far as needed for the parts being replaced.



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- ① Apply grease.
- ② Apply thread lubricant.
- ③ Torque to 100-120 in-lb (11-14 N•m).
- ④ Torque to 54-66 ft-lb (73-89 N•m).

- ⑤ Torque to 74-86 ft-lb (100-117 N•m).
- ⑥ Torque to 91-109 ft-lb (123-148 N•m).