

O-Ring Repair Kits

Merkur™ Bellows Pumps

406851B

ENG



Important Safety Instructions

Read all warnings and instructions in manuals 312793 and 312795. Save all instructions.

See reverse for parts illustration and assembly notes.

TIP: Some o-rings are close in size. Stack on bench to differentiate.

Kit 24E713, LB050x (50 cc) pumps

Kit 24E714, LB100x (100 cc) pumps

Kit 24E715, LB150x (150cc) pumps

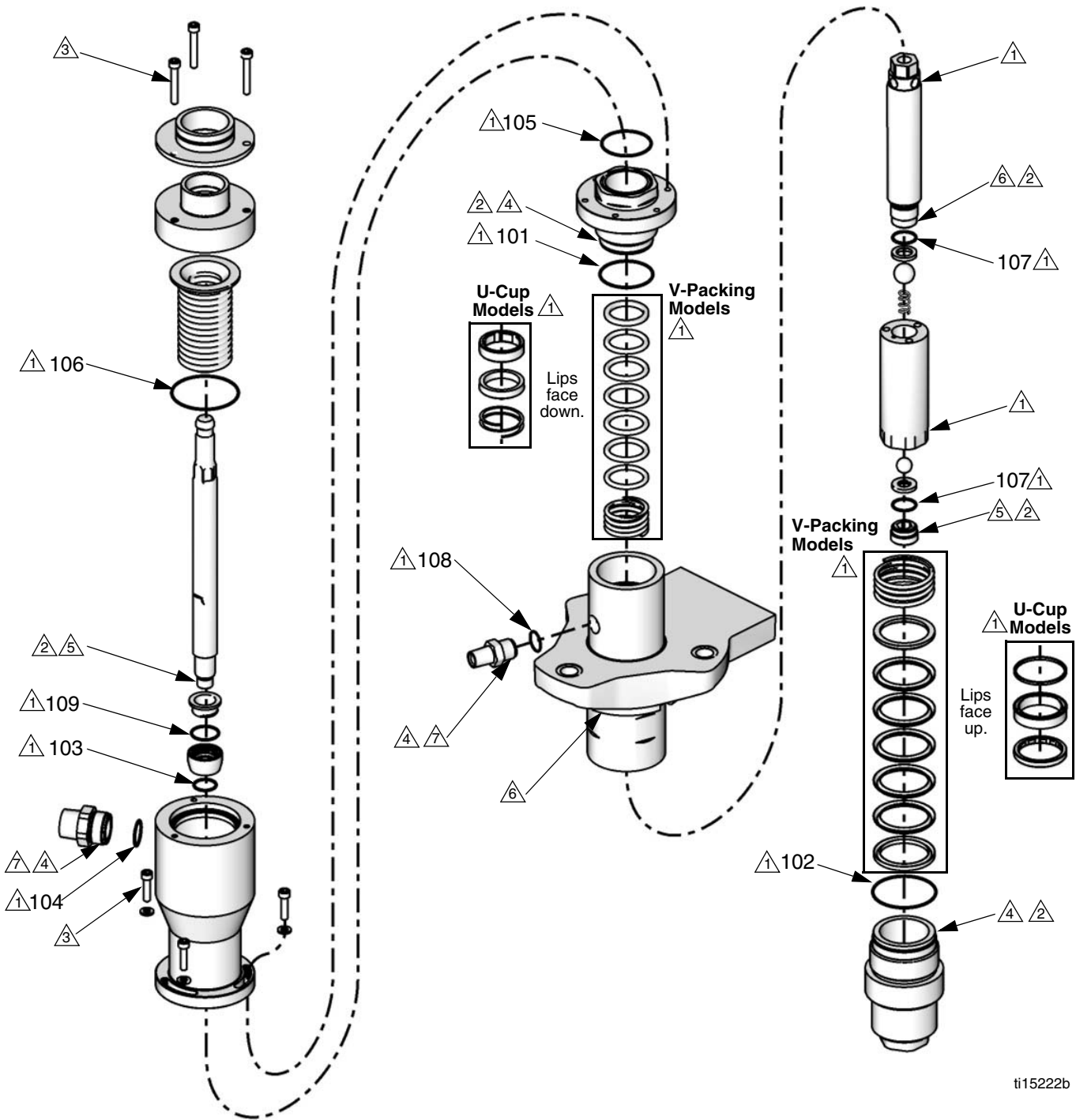
Ref	Description	OD in. (mm)			Qty
		24E713	24E714	24E715	
101	O-RING, packing nut bottom	1.6 (41)	2.0 (51)	2.3 (58)	1
102	O-RING, foot cap	1.8 (46)	2.4 (61)	2.7 (69)	1
103	O-RING, snap bushing	0.9 (23)	0.9 (23)	0.9 (23)	1
104	O-RING, inlet fitting	1.0 (25)	1.0 (25)	1.0 (25)	1
105	O-RING, packing nut top	1.9 (48)	1.9 (48)	1.9 (48)	1
106	O-RING, bellows chamber	2.5 (64)	2.5 (64)	2.5 (64)	1
107	O-RING, piston	0.6 (15)	0.8 (20)	0.8 (20)	2
108	O-RING, outlet fitting	0.6 (15)	0.6 (15)	1.0 (25)	1
109	O-RING, snap bushing, FKM	1.1 (28)	1.1 (28)	1.1 (28)	1

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Original instructions. MM 406851

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- △1 Apply grease.
- △2 Apply thread lubricant.
- △3 Torque to 100-120 in-lb (11-14 N•m).
- △4 Torque to 54-66 ft-lb (73-89 N•m).

- △5 Torque to 74-86 ft-lb (100-117 N•m).
- △6 Torque to 91-109 ft-lb (123-148 N•m).
- △7 Apply high-strength thread locker.