



Hardware Kit 24E712

406916A

Merkur™ Bellows Pumps

ENG

**Important Safety Instructions**

Read all warnings and instructions in manuals 312793 and 312795. Save all instructions.

Kit 24E712

See reverse for parts illustration and assembly notes.

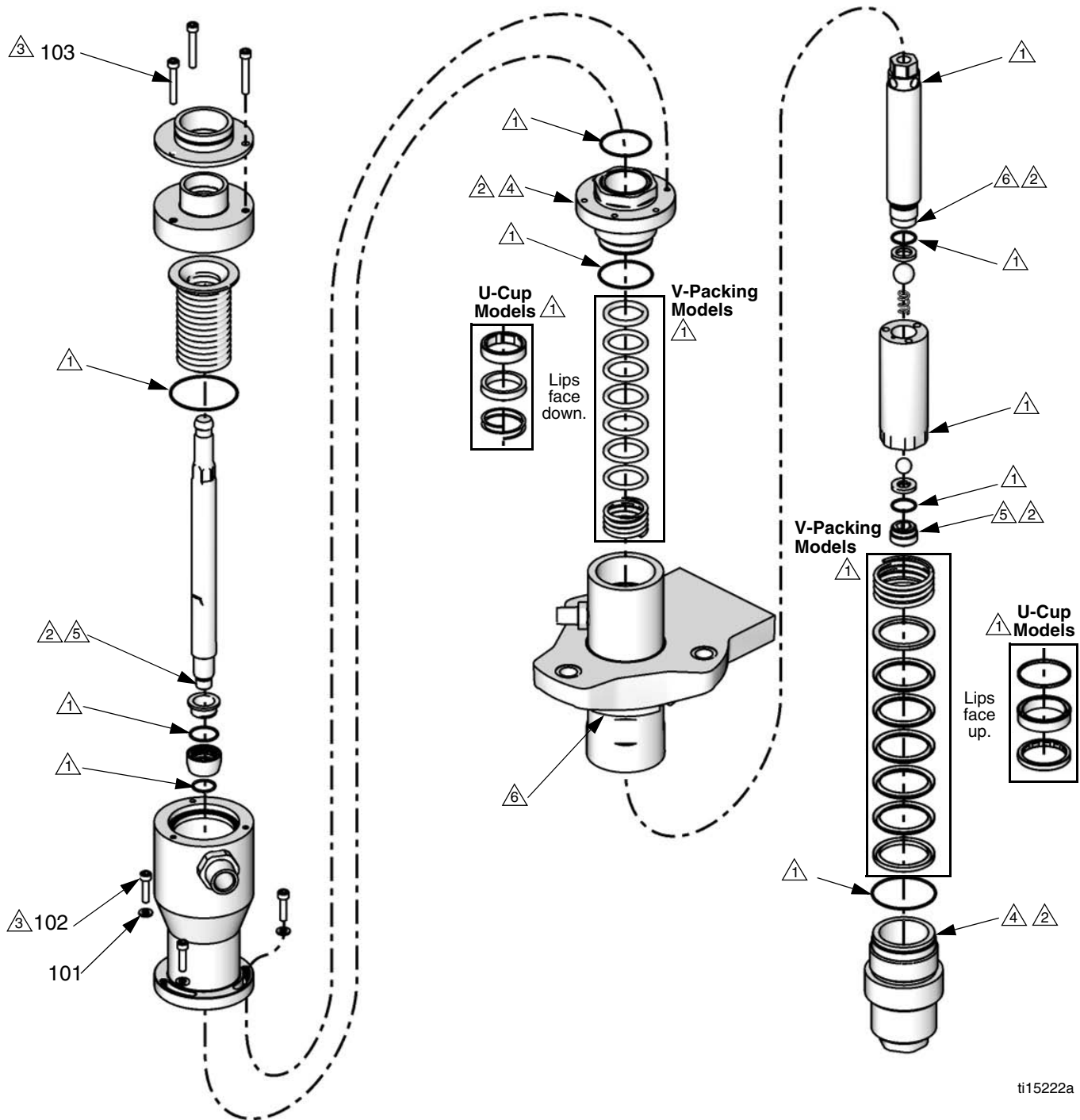
Ref.	Description	Qty.
101	WASHER	3
102	SCREW, M6 x 25	3
103	SCREW, M6 x 40	3

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Original instructions. This manual contains English. MM 406916

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NOTE: Full disassembly shown. Disassemble only as far as needed for the parts being replaced.



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- △1 Apply grease.
- △2 Apply thread lubricant.
- △3 Torque to 100-120 in-lb (11-14 N•m).
- △4 Torque to 54-66 ft-lb (73-89 N•m).
- △5 Torque to 74-86 ft-lb (100-117 N•m).
- △6 Torque to 91-109 ft-lb (123-148 N•m).