

GENUINE GRACO PARTS AND ACCESSORIES



24C269 Fluid Fitting Kit



For Pressure Feed Spray Guns

406819A



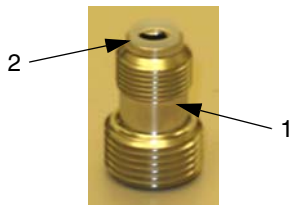
Important Safety Instructions

Read all warnings and instructions in your gun manual. Save those instructions.

Ref.	Description	Qty.
1	FITTING, fluid, inlet	1
2	WASHER, sealing	1

Replace fluid inlet fitting

1. Remove the damaged inlet fitting (1) and ensure the plastic sealing washer (2) is removed from inside the gun body.
2. Clean the female threads on the gun body to remove any paint or thread locker residue. Failure to remove all the residue can prevent newly applied thread locker from curing properly.
3. Snap the new plastic sealing washer (2) in the groove on the top of the new inlet fitting (1).



4. Apply permanent thread locker liberally to the leading edge of the smaller threads of the inlet fitting (1) that will fit inside the gun body. Be sure you apply the thread locker fluid evenly around the entire fitting as shown below. Graco recommends Loctite® 680 Retaining Compound or Loctite® Thread Locker 272 for this application.

Apply thread locker



5. Thread the inlet fitting (1) into the gun body and torque to 200 in-lbs (23 N•m) using a 1/4 in. hex wrench.



6. To ensure proper thread seal, allow the thread locker to cure for 24 hours before using the gun.

Loctite® is a registered trademark of the Henkel Corporation.

Graco Inc. P.O. Box 1441 Minneapolis, MN 55440-1441
406519 Rev, A 06/2009
Copyright 2009, Graco Inc. is registered to ISO 9001