



Top Cap Kit 24A271

Merkur™ Bellows Pumps

406915A

ENG



Important Safety Instructions

Read all warnings and instructions in manuals 312793 and 312795. Save all instructions.

Kit 24A271

See reverse for parts illustration and assembly notes.

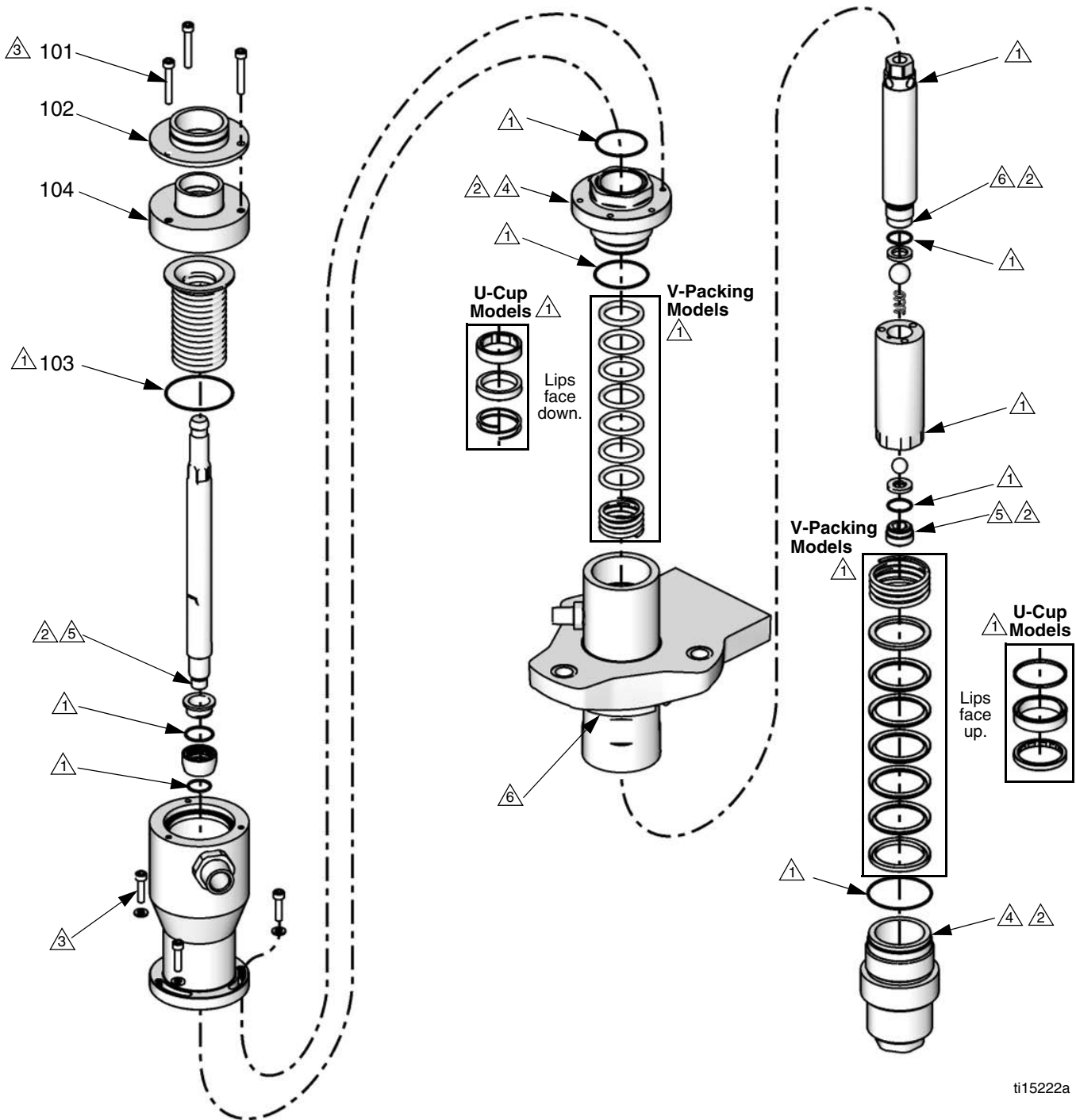
Ref.	Description	Qty.
101	SCREW, M6 x 40	3
102	SPACER, shield mount	1
103	O-RING, bellows chamber	1
104	TOP CAP	1

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Original instructions. This manual contains English. MM 406915

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NOTE: Full disassembly shown. Disassemble only as far as needed for the parts being replaced.



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- △1 Apply grease.
- △2 Apply thread lubricant.
- △3 Torque to 100-120 in-lb (11-14 N•m).
- △4 Torque to 54-66 ft-lb (73-89 N•m).
- △5 Torque to 74-86 ft-lb (100-117 N•m).
- △6 Torque to 91-109 ft-lb (123-148 N•m).