

Diaphragm Housing Repair Kit

3A2637A

EN

For repairing fluid regulators. For professional use only.

Kit 16P596



Important Safety Instructions

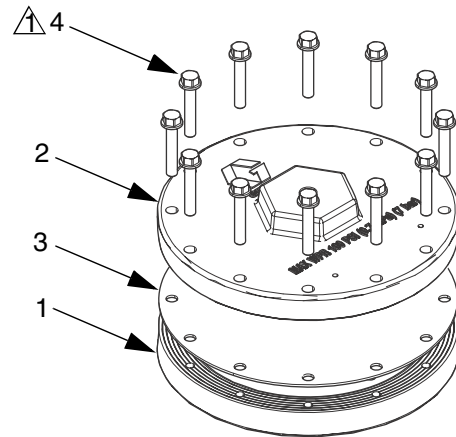
Read all warnings and instructions in the fluid regulator and system manuals. Save all instructions.

Screw Torque Procedure

NOTICE

Previous versions of the diaphragm housing assembly may have required different torque specifications. To avoid damage to parts, only use the torque specified on this sheet.

First torque to 30-33 in-lb (3.4-3.7 N•m) in alternating pattern, then torque to 68-72 in-lb (7.7-8.1 N•m) in alternating pattern.



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 See **Screw Torque Procedure**.

Ref	Part	Description	Qty
1	---	HOUSING, diaphragm	1
2	---	COVER, diaphragm	1
3	180979	DIAPHRAGM	1
4	114104	SCREW, machine	12

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 3A2637

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