

Kit



Recirculation Valve Kit

407036A
EN

For repairing the recirculation valve on FRP systems.



Important Safety Instructions

Read all warnings and instructions in FRP system manual. **Save all instructions.**

Part No. 16N975

PROVEN QUALITY. LEADING TECHNOLOGY.

Installation

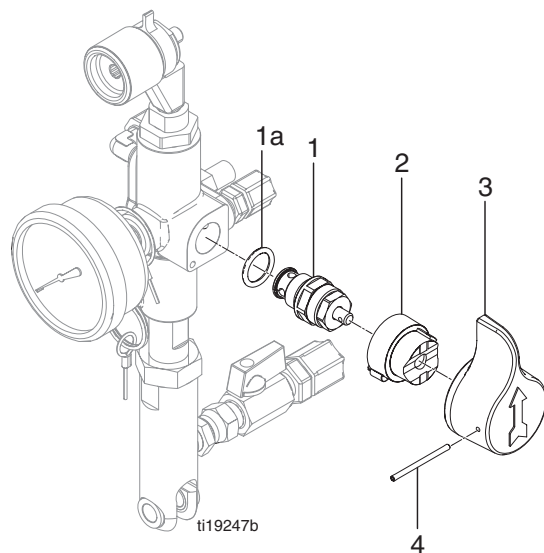
1. Perform **Pressure Relief Procedure**. See FRP system manual 3A2012.
2. Use a punch to remove pin (4). If a punch is not available, use one of the supplied spring pins to push out the installed spring pin, then discard both pins.

Note

Do not re-use either pin because this process peens the ends of the spring pins making them difficult to re-install.

3. Remove the valve base (2), blow off valve (1), and o-ring (1a).
4. Lubricate new o-ring then install new blow off valve with new o-ring.
5. Install the valve base and handle with the knob pointed up and then install the remaining spring pin supplied with the kit (spring pin is horizontal).

Parts



Ref	Part	Description	Qty
1	24C661	VALVE, 3000 psi blow off	1
1a	16P823	O-RING	1
2	224807	BASE, valve	1
3	15C780	HANDLE	1
4	15C972	PIN, spring	2

All written and visual data contained in this document reflects the latest product information available at the time of publication.

Graco reserves the right to make changes at any time without notice.

For patent information, see www.graco.com/patents.

Original Instructions. This manual contains English. MM 407036

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