

# Suction Kit

308335B

EN

## Model 236054

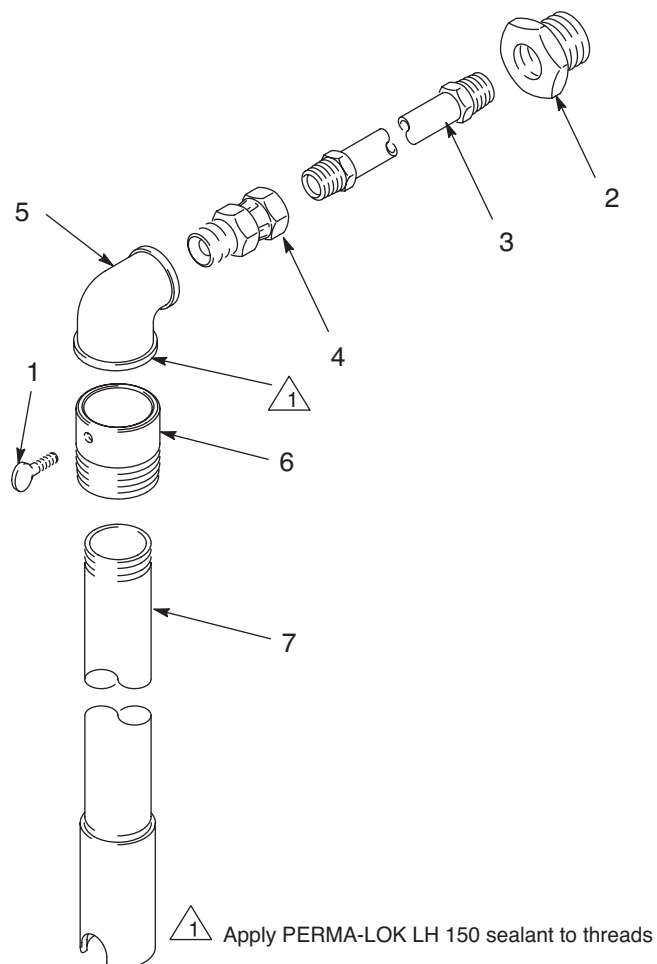
Includes a bung-mounted suction tube.



### Important Safety Instructions

Read all warnings and instructions in this manual. Save these instructions.

| Ref. | Part   | Description                                             | Qty. |
|------|--------|---------------------------------------------------------|------|
| 1    | 100220 | THUMBSCREW, 5/16-18 x 1"                                | 1    |
| 2    | 101496 | BUSHING, pipe                                           | 1    |
| 3    | 109105 | HOSE, coupled, 6 ft                                     | 1    |
| 4    | 157785 | ADAPTER, straight union, 3/4 npt(m) x 3/4 npt(f) swivel | 1    |
| 5    | 112175 | ELBOW, reducing                                         | 1    |
| 6    | 188845 | ADAPTER, bung                                           | 1    |
| 7    | 220691 | TUBE, drop                                              | 1    |



# Installation

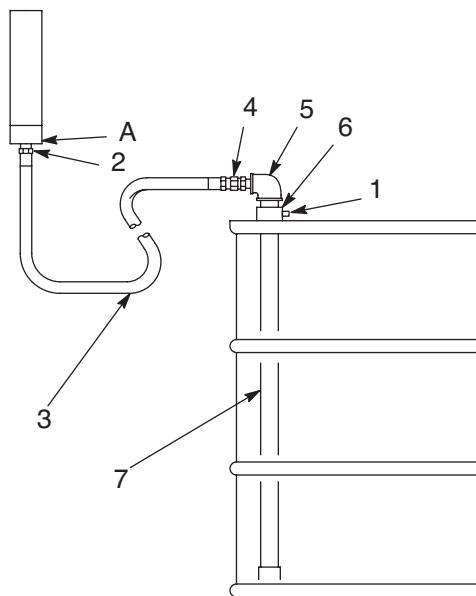
## Installing the Suction Kit

Refer to FIG. 1 for the following instructions.

**NOTE:** Apply thread sealant to all male threads, *except at swivel connections*, and be sure all connections are tightened securely to avoid leaking.

1. Remove the supply drums bung hole plug.
2. Place the tube (7) into the bung hole opening and lower it into the drum until it rests on the bottom.
3. Thread the bung adapter (6) tightly into the bung hole and tighten the adapter thumbscrew (1) against the suction tube.
4. Screw the pipe bushing (2) into the pump inlet adapter (A).
5. Connect one end of the hose (3) to the bushing (2).
6. Screw the union (4) tightly into the elbow (5).

7. Without using thread sealant, connect the other end of the hose (3) to the swivel of the union (4).



**FIG. 1**

## Graco Information

For the latest information about Graco products, visit [www.graco.com](http://www.graco.com).

**TO PLACE AN ORDER**, contact your Graco distributor or call to identify the nearest distributor.

**Phone:** 612-623-6928 **or Toll Free:** 1-800-533-9655, **Fax:** 612-378-3590.

*All written and visual data contained in this document reflects the latest product information available at the time of publication.  
Graco reserves the right to make changes at any time without notice.*

*For patent information, see [www.graco.com/patents](http://www.graco.com/patents).*

Original instructions. This manual contains English. MM 308335

**Graco Headquarters:** Minneapolis

**International Offices:** Belgium, China, Japan, Korea

**GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA**

**Copyright 1994, Graco Inc. All Graco manufacturing locations are registered to ISO 9001.**

[www.graco.com](http://www.graco.com)

Revised December 2012