

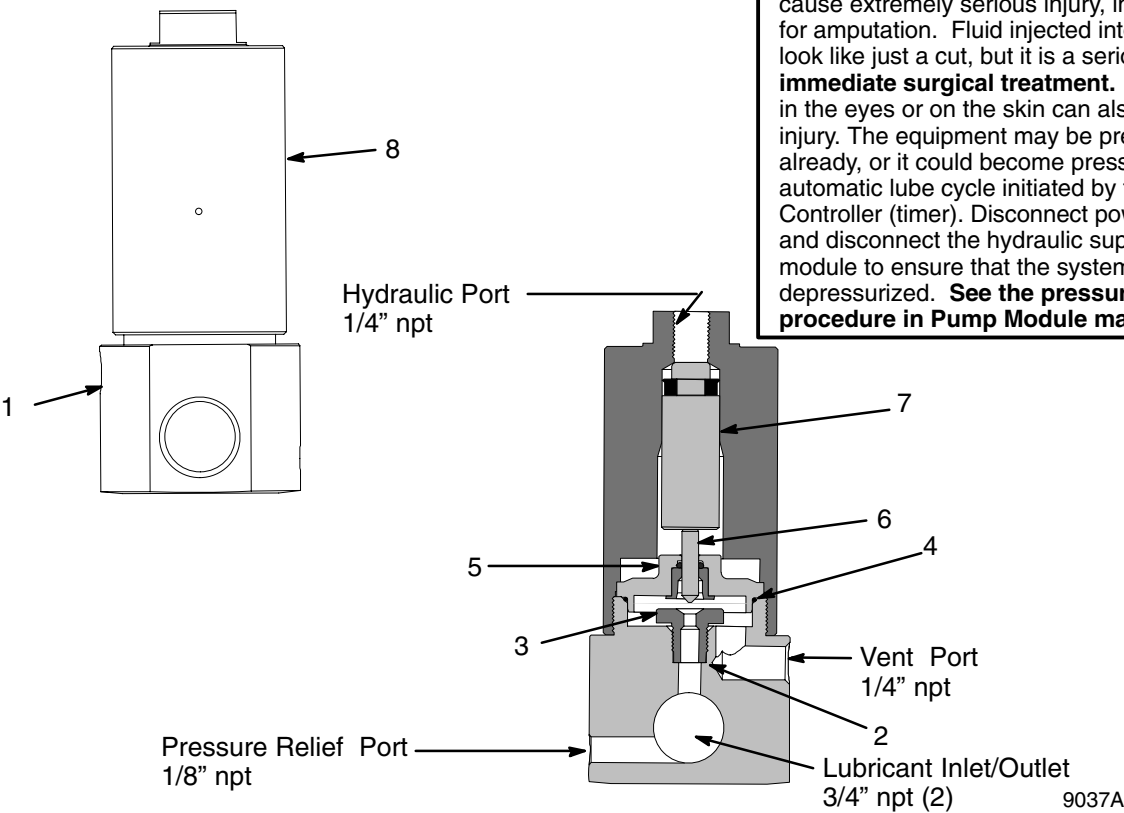


242063 Vent Valve

309099C

For Hydraulic Powered Single-Line Parallel Automatic Lubrication Systems

Important Safety Instructions.
Read all warnings and instructions in this manual and manual 309098. See manual 308955 for system installation, operation, and troubleshooting. Save all instructions.



WARNING

SKIN INJECTION HAZARD
Fluid from the vent valve, leaks, or ruptured components can inject fluid into your body and cause extremely serious injury, including the need for amputation. Fluid injected into the skin might look like just a cut, but it is a serious injury. **Get immediate surgical treatment.** Fluid splashed in the eyes or on the skin can also cause serious injury. The equipment may be pressurized already, or it could become pressurized by an automatic lube cycle initiated by the Lubrication Controller (timer). Disconnect power to the timer, and disconnect the hydraulic supply to the pump module to ensure that the system is depressurized. **See the pressure relief procedure in Pump Module manual 309098.**

Service Parts

Use Only Genuine Graco Repair Parts

WARNING

To prevent system overpressurization, a pressure relief valve 115122 must be used in conjunction with all vent valve installations. Failure to comply with this warning could result in serious injury.

Item	Description	Qty.
1	BODY, vent valve	1
2★	GASKET	1
3★	SEAT, valve	1
4★	O-RING, fluoroelastomer®	1
5★	RETAINER, packing	1
6★	Needle	1
7★	Piston (includes seal)	1
8	CYLINDER, hydraulic (PN 195625)	1

★ Included in Vent Valve Repair Kit 243188

Technical Data

Vent Valve 242063

Maximum hydraulic pressure . . . 1500 psi (10 MPa, 103 bar)
Maximum lubricant pressure . . . 3800 psi (26 MPa, 262 bar)
Hydraulic pressure required to seal valve
with 3500 psi (24 MPa, 241 bar)
lubricant pressure 200psi (1.4 MPa, 14 bar)

Recommended fluids . . . lubricant N.L.G.I. grade #1 or lighter
Dimensions height: 6.25 in., width: 2.25 in.
Mounting dimensions . . . (2) 5/16"–18unc holes spaced 1.5"
Hydraulic-side wetted parts . . . carbon steel, alum., buna–N
Fluid-side wetted parts carbon steel, fluoroelastomer

Graco Standard Warranty

Graco warrants all equipment manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Graco Information

TO PLACE AN ORDER, contact your Graco distributor, or call one of the following numbers to identify the distributor closest to you:

Phone: 612–623–6928, **Toll Free:** 1–800–533–9655, **Fax:** 612–378–3590

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This manual contains English. MM 309099

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