

236597 Repair Kit

406179D

For Hydra-Cat[®] Displacement Pump 222012

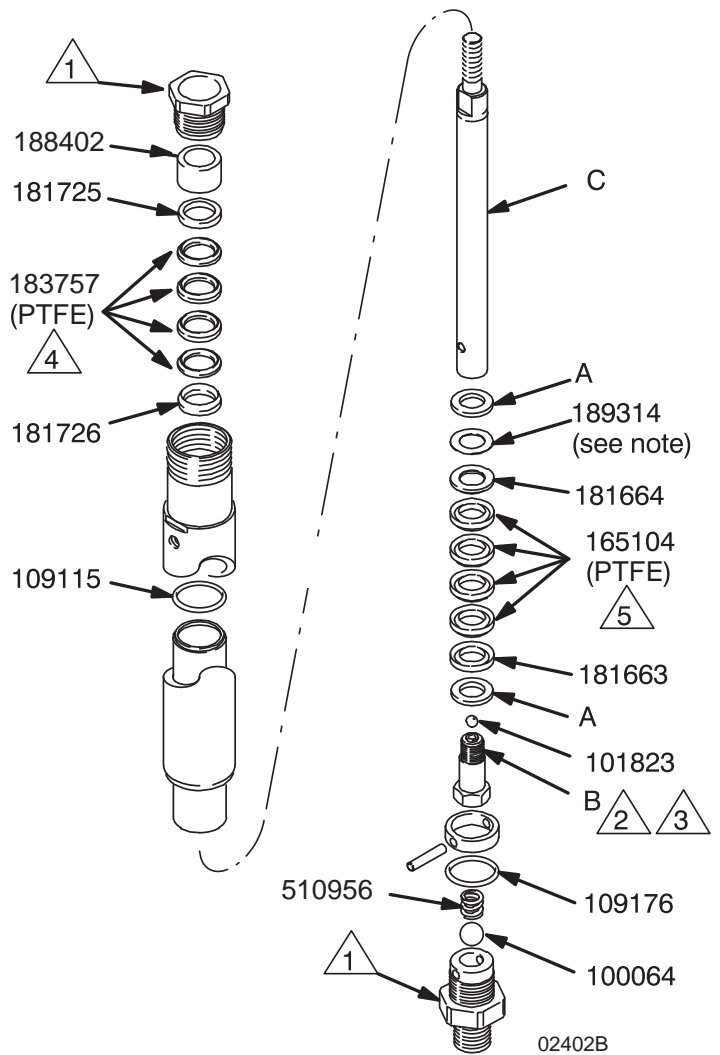
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Important Safety Instructions

Read all warnings and instructions in manual 307944. Save those instructions.

NOTE: Stack items A, 181663, (4) 165104, 181664, and another item A on item B. Add 0–8 shims (189314), as required, under the top item A to obtain stack height of 0.950–0.975 in. (24.13–24.77 mm) before tightening B into C.



- 1 Torque to 50–60 ft–lb (70–80 N.m).
- 2 Apply sealant.
- 3 Torque to 200 in–lb (23 N.m).
- 4 Lips of v-packings must face down.
- 5 Lips of v-packings must face up.

Graco Information

For the latest information about Graco products, visit www.graco.com.

For patent information, see www.graco.com/patents.

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor.
Phone: 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

Original instructions. This manual contains English. MM 406179

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