

GENUINE GRACO PARTS & ACCESSORIES



222234 Repair Kit

For Hydra-Cat® Displacement Pump 222017

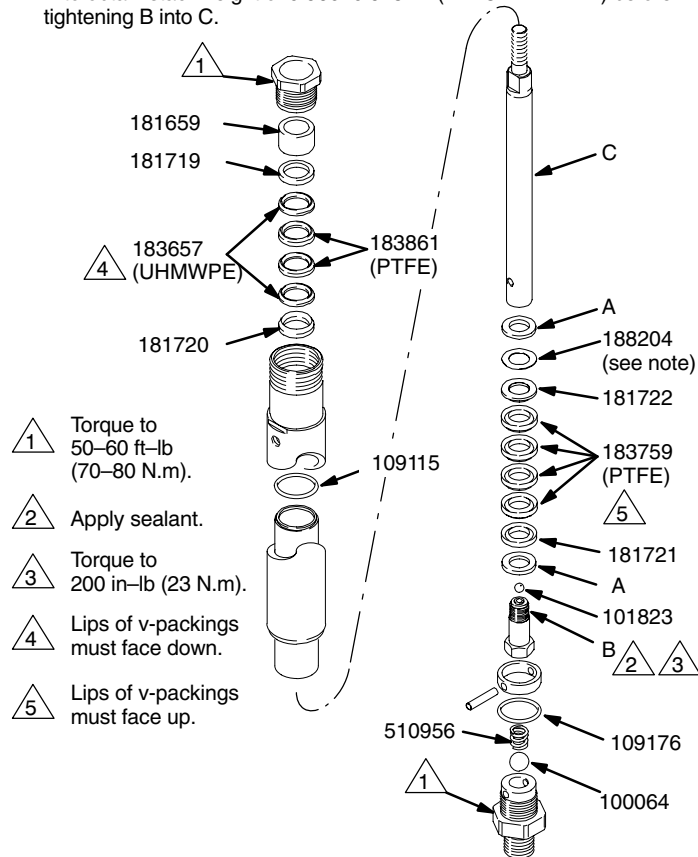
GRACO INC. / P.O. BOX 1441 / MINNEAPOLIS, MN 55440-1441
405877 Rev D 11/03 PRINTED IN U.S.A.

INFORMATION ENCLOSED

⚠ WARNING

For detailed instructions and warnings, see manual 307944.

NOTE: Stack items A, 181721, (4) 183759, 181722, and another item A on item B. Add 0–8 shims (188204), as required, under the top item A to obtain stack height of 0.960–0.975 in. (24.13–24.77 mm) before tightening B into C.



- 1 Torque to 50–60 ft-lb (70–80 N.m).
- 2 Apply sealant.
- 3 Torque to 200 in-lb (23 N.m).
- 4 Lips of v-packings must face down.
- 5 Lips of v-packings must face up.

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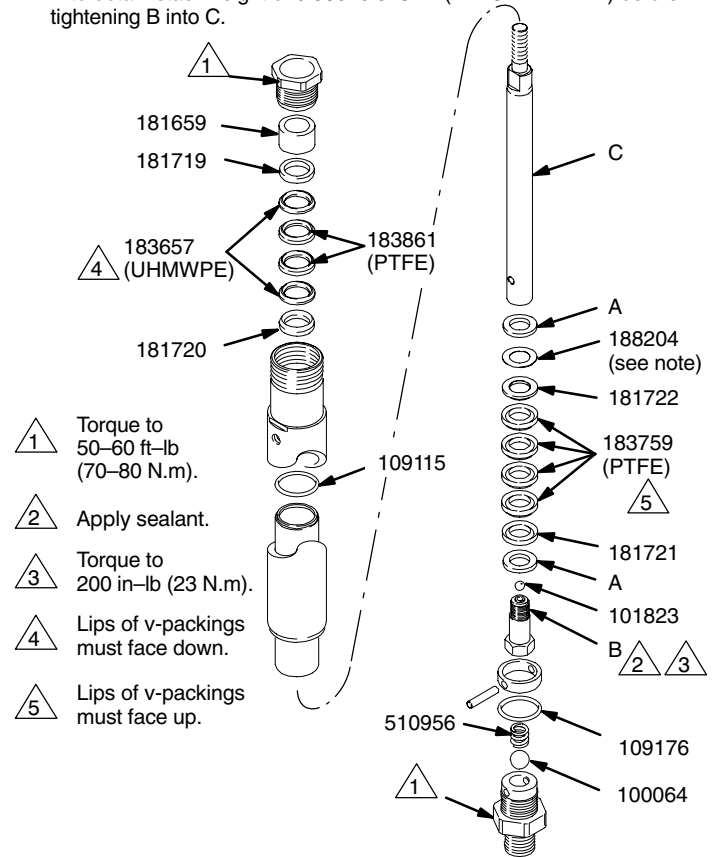
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