

# 24A155 Shaft and Bearing Repair Kit

406706D

For Triton® 308 Diaphragm Pumps

ENG



### Important Safety Instructions

Read all warnings and instructions in manual 309303. Save those instructions.

Ref.	Description	Qty.
4	RING, retaining	2
5	SHAFT	1
8	O-RING, carriage	2
10	O-RING, plug	2
14	O-RING, air valve	2
15	O-RING, air valve	1
16	GASKET, air valve	1
24	SEAL, ball check; nylon	4
43	O-RING	2
44	BEARING	2
45	O-RING	2
46	O-RING	2
47	RING, retaining	2
48	O-RING (with blue dot)	2

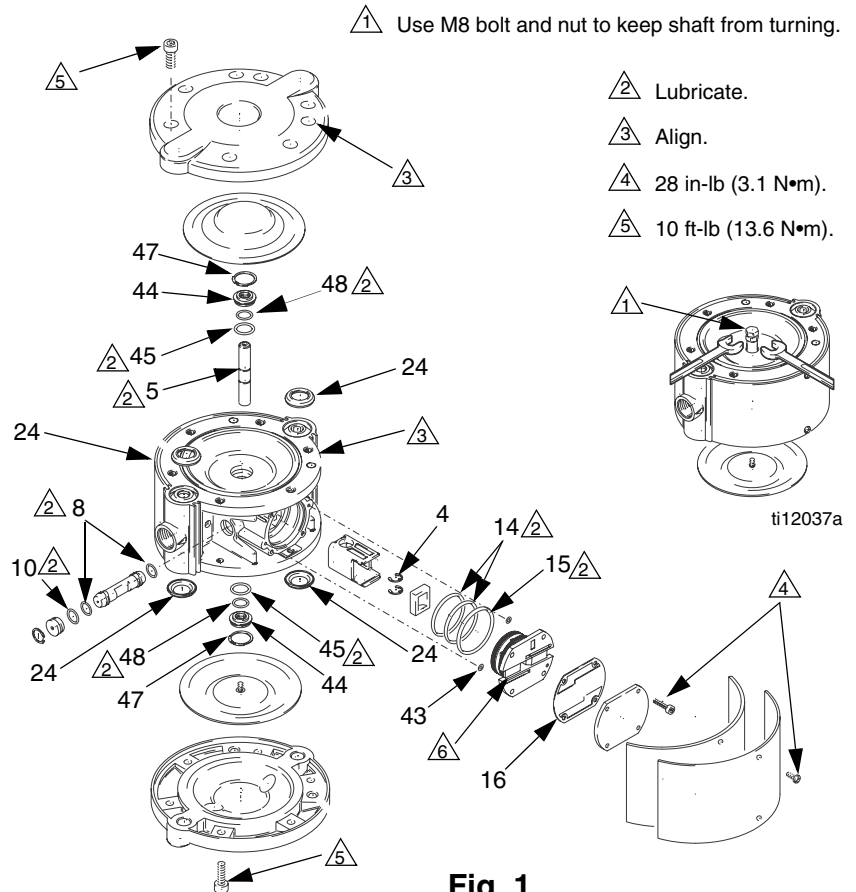


Fig. 1

To repair shaft and bearing:

Kit Parts	Pump and Series	
	Older Pumps (see Fig. 2)	Newer Pumps (See Fig. 1)
	233500 Series C or older 233501 Series B or older 233777 Series B or older 233776 Series B or older	233500 Series D or newer 233501 Series C or newer 233777 Series C or newer 233776 Series C or newer
Items 4-43	Use all	Use all
Items 44, 45, 47	Discard	Use all
Item 46	Use	Discard
Item 48 (marked with a blue dot)	Discard	Use

See reverse for Fig. 2

1 Use M8 bolt and nut to keep shaft from turning.

2 Lubricate.

3 Align.

4 28 in-lb (3.1 N•m).

5 10 ft-lb (13.6 N•m).

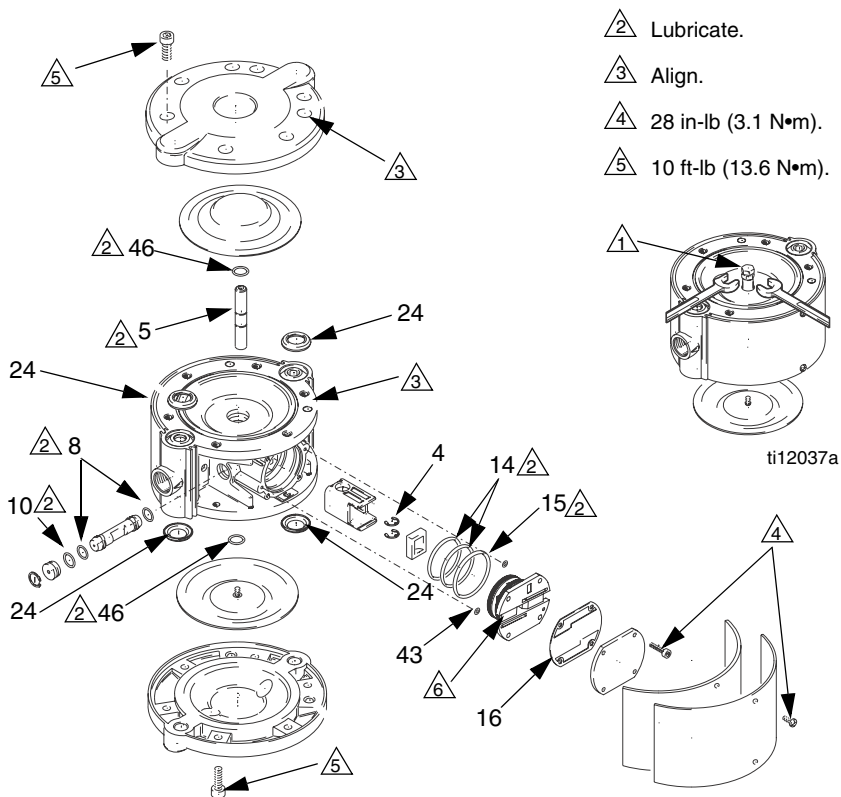


Fig. 2

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All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Original instructions. This manual contains English. MM 406706

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