

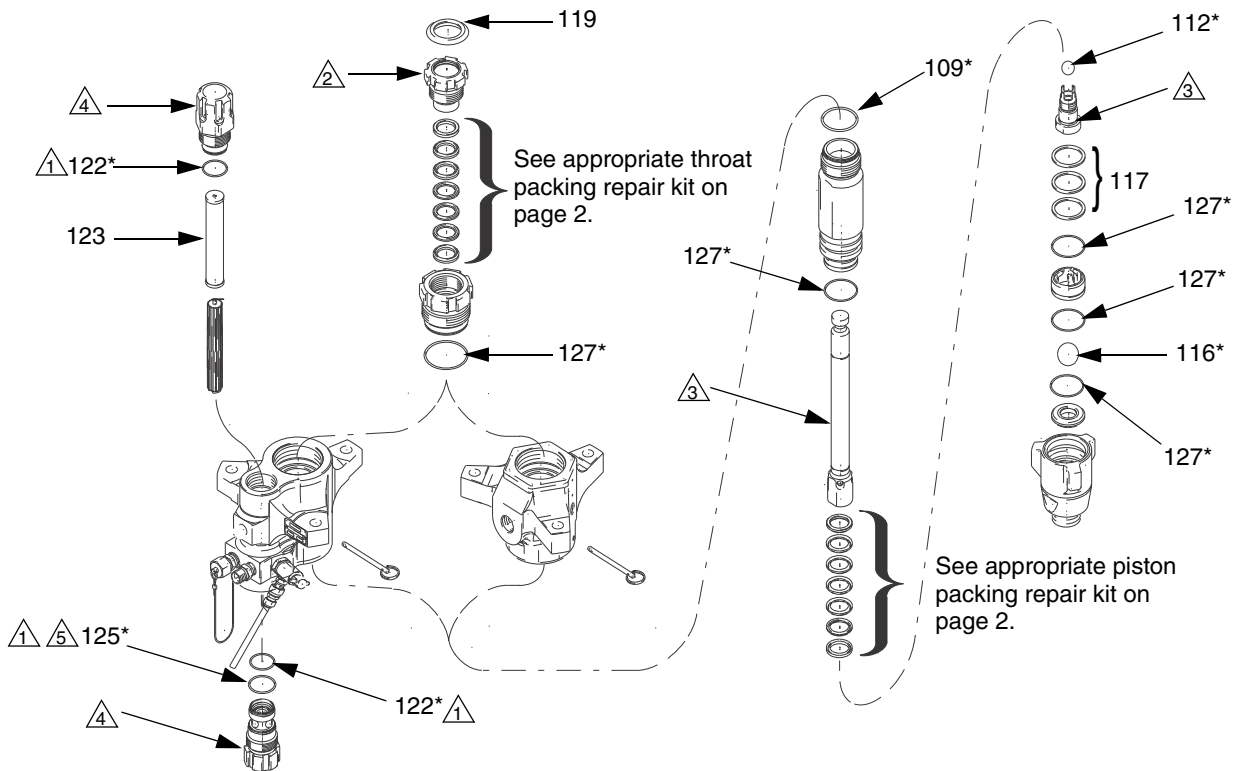
Repair Parts for Xtreme™ 85cc Lower

406633C



Important Safety Instructions

Read all warnings and instructions in manual 311762. Save those instructions.



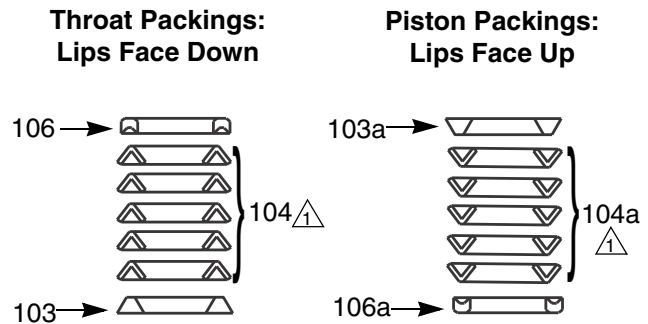
- ⚠️ 1 Lubricate
- ⚠️ 2 Torque to 34-41 N•m (25-35 ft-lb)
- ⚠️ 3 Torque to 155-185 N•m (105-145 ft-lb)
- ⚠️ 4 Torque to 52-82 N•m (40-60 ft-lb)
- ⚠️ 5 Black o-ring

Bulk Pack Replacement Parts

Ref. Part	Description	Qty.
103	288070 GLAND, packing, male, throat (4/pack)	1
103a	288072 GLAND, packing, male, piston (4/pack)	1
104	288079 V-PACKING, TuffStack, throat (10/pack)	5
104a	288082 V-PACKING, TuffStack, piston (10/pack)	5
105	288078 V-PACKING, leather, throat (10/pack)	2
105a	288081 V-PACKING, leather, piston (10/pack)	2
106	288069 GLAND, female, throat (4/pack)	1
106a	288071 GLAND, female, piston (4/pack)	1
109*	288067 O-RING, PTFE, top cylinder (10/pack)	1
112*	288065 BALL, piston, 9/16 in. (14 mm) diameter (3/pack)	1
116*	244899 BALL, inlet, 1 in. (25 mm) diameter (3/pack)	1
117	288064 SHIM, inlet, ball guide (9/pack)	3
119	247393 PLUG, throat seal (10/pack)	1
122*	24B732 O-RING, chemical resistant (10/pack)	2
123	236496 STRAINER, 60 mesh screen (2/pack)	1
	238446 STRAINER, 60 mesh screen (25/pack)	1
125*	24B733 O-RING, chemical resistant (10/pack)	1
127*	288068 O-RING, PTFE (10/pack)	5
135	288077 V-PACKING, Xtreme seal, throat (10/pack)	1
135a	288080 V-PACKING, Xtreme seal, piston (10/pack)	1

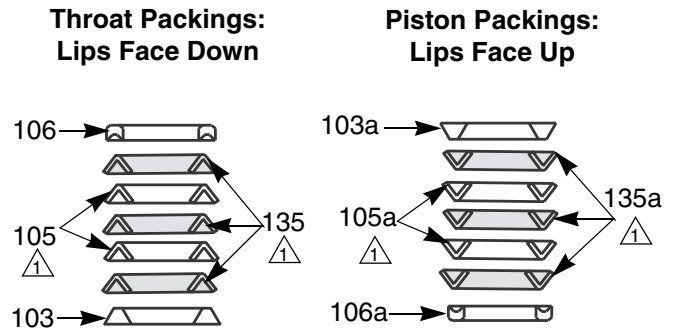
* Included in Seal Repair Kits 288056 and 288054.

TuffStack™ Seal Repair Kit 288056



Lubricate Packings

Xtreme™ Seal Repair Kit 288054



Lubricate Packings

(soak leather packings in oil for 1 hour)

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

This manual contains English. MM 406633

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