

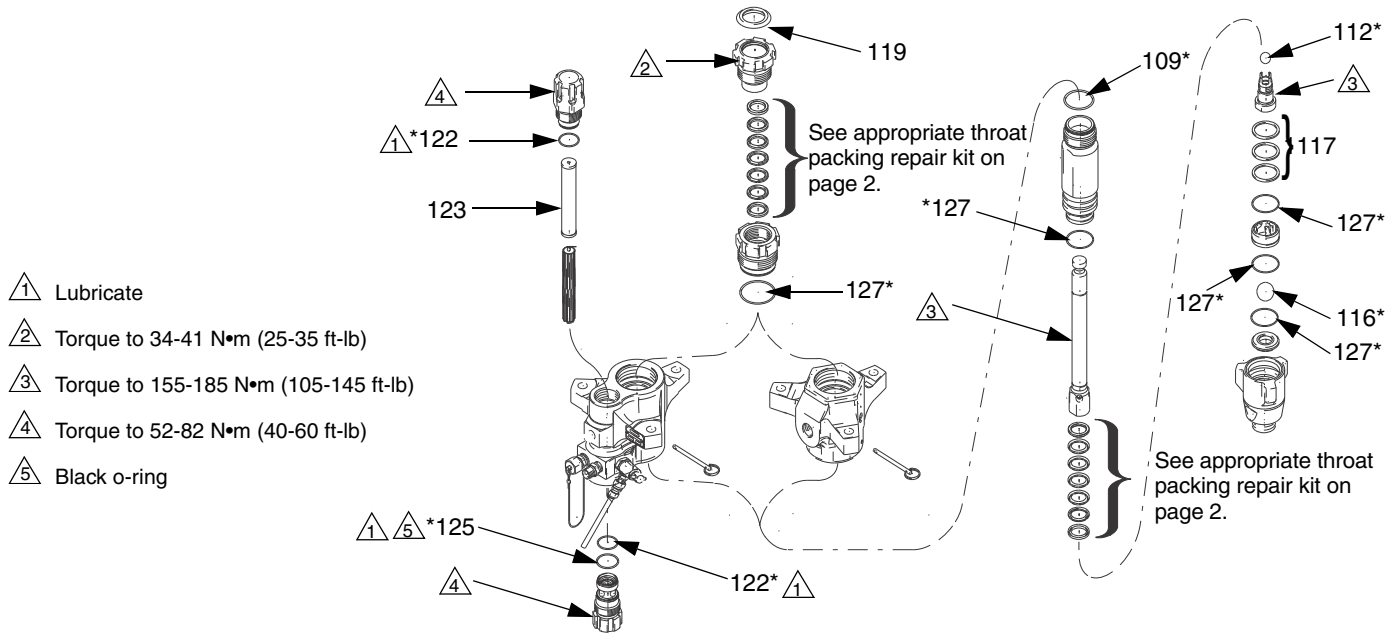
# Repair Kit



**Important Safety Instructions**  
Read all warnings and instructions in manual  
311762. Save those instructions.

# Repair Parts for Xtreme™ 115cc Lower

406634D



## Bulk Pack Replacement Parts

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
103	288074	GLAND, packing, male (4/pack)	2	123	236496	STRAINER, 60 mesh screen (2/pack)	1
104	288066	V-PACKING, TuffStack (10/pack)	10	123	238446	STRAINER, 60 mesh screen (25/pack)	1
105	288076	V-PACKING, leather (10/pack)	4	125*	24B733	O-RING, chemical resistant (10/pack)	1
106	288073	GLAND, female (4/pack)	2	127*	288068	O-RING, PTFE (10/pack)	5
109*	288067	O-RING, PTFE, top cylinder (10/pack)	1	135	288075	V-PACKING, Xtreme seal (10/pack)	6
112*	288065	BALL, piston, 9/16 in. (14 mm) diameter (3/pack)	1	* Included in Seal Repair Kits 288060 and 288058.			
116*	244899	BALL, inlet, 1 in. (25 mm) diameter (3/pack)	1				
117	288064	SHIM, inlet, ball guide (9/pack)	3				
119	247393	PLUG, throat seal (10/pack)	1				
122*	24B732	O-RING, chemical resistant, top filter (10/pack)	2				

**TuffStack™ Seal Repair Kit 288060**

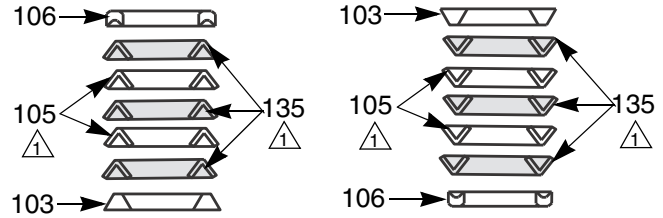
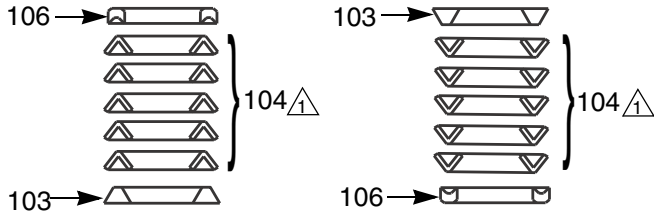
**Xtreme™ Seal Repair Kit 288058**

**Throat Packings:  
Lips Face Down**

**Piston Packings:  
Lips Face Up**

**Throat Packings:  
Lips Face Down**

**Piston Packings:  
Lips Face Up**



**Lubricate Packings**

**Lubricate Packings**  
(soak leather packings in oil for 1 hour)

*All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.*

*This manual contains English. MM 406634*

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