

EN

Read all warnings and instructions in this manual and in your 4-Ball pump manual 3A0540. Save all instructions.

This diagram shows an exploded view of a mechanical assembly. On the left, a vertical stack of components is shown with arrows indicating their assembly order from top to bottom: 34 (funnel), 57 (nut), 33 (washer), 30 (washer), 31 (washer), 30 (washer), 32 (washer), 30 (washer), 31 (washer), 30 (washer), 31 (washer), 30 (washer), 31 (washer), 30 (washer), 31 (washer), 30 (washer), 33 (nut), 27 (small pin), and 52 (large pin). To the right, a detailed view of the assembled unit is shown, featuring a central vertical shaft and a complex base with multiple mounting points and a large circular opening at the top. A dashed line connects the 52 pin to its position in the assembled unit.

ti16152a

Lower Size (cc)	Lower Part No.
3000	24F448
3000	24F449
3000	24F450
4000	24F451
4000	24F452
4000	24F453

- ① Apply lubricant to all packings.
- ④ Apply thread lubricant.
- ⑦ Torque 95-100 ft-lb (129-135 N•m).
- ⑧ Torque 50 ft-lb (67 N•m), then back off and retorque to 20-25 ft-lb (27-34 N•m).

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
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