

# GlasCraft Hose Adapters Kit

313225B

*For connecting GlasCraft heated hose to Graco Power-Lock™ heated hose.*

**Important Safety Instructions**

Read all warnings and instructions in system Operation and Repair-Parts manuals and Power-Lock heated hose manual 309572. Save those instructions.

**Part No. 256835**

| Ref No. | Part No. | Description                     | Qty. |
|---------|----------|---------------------------------|------|
| 1       |          | FITTING, 5/8-18 SAE M, #6 JIC M | 1    |
| 2       |          | FITTING, #6 JIC M, #5 JIC M     | 1    |
| 3       |          | FITTING, #6 JIC F, 5/8-18 SAE M | 1    |
| 4       |          | FITTING, #5 JIC F, #6 JIC M     | 1    |
| 5       |          | NIPPLE, short                   | 1    |
| 6       | 261821   | KIT, Power-Lock Splice          | 1    |
| 7       | 117455   | FITTING, #5 JIC M, 1/4 NPT M    | 1    |
| 8       | 116704   | FITTING, #6 JIC M, 1/4 NPT M    | 1    |
| 9       | 121721   | FITTING, #5 JIC M, 3/8 NPT M    | 1    |
| 10      | 117832   | FITTING, #6 JIC M, 3/8 NPT M    | 1    |

*Connect electrical wires with Power-Lock™ Splice Kit 261821. See 312056 for parts list and instructions.*

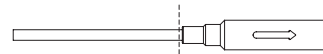


# Connect Hoses

|                                                                                                                                                                                                                |  |  |  |  |  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
|                                                                                                                                                                                                                |  |  |  |  |  |  |
| <p>Installing this kit requires access to parts that may cause electric shock or other serious injury if work is not performed correctly. Be sure to shut off all power to the equipment before servicing.</p> |  |  |  |  |  |  |

1. Relieve Pressure.
2. Turn main power off.
3. If necessary, remove black cable connector from heated hose wires.
  - a. Remove strain relief, if necessary.

- b. Use a sharp scissors to cut off black cable connector directly behind connector.

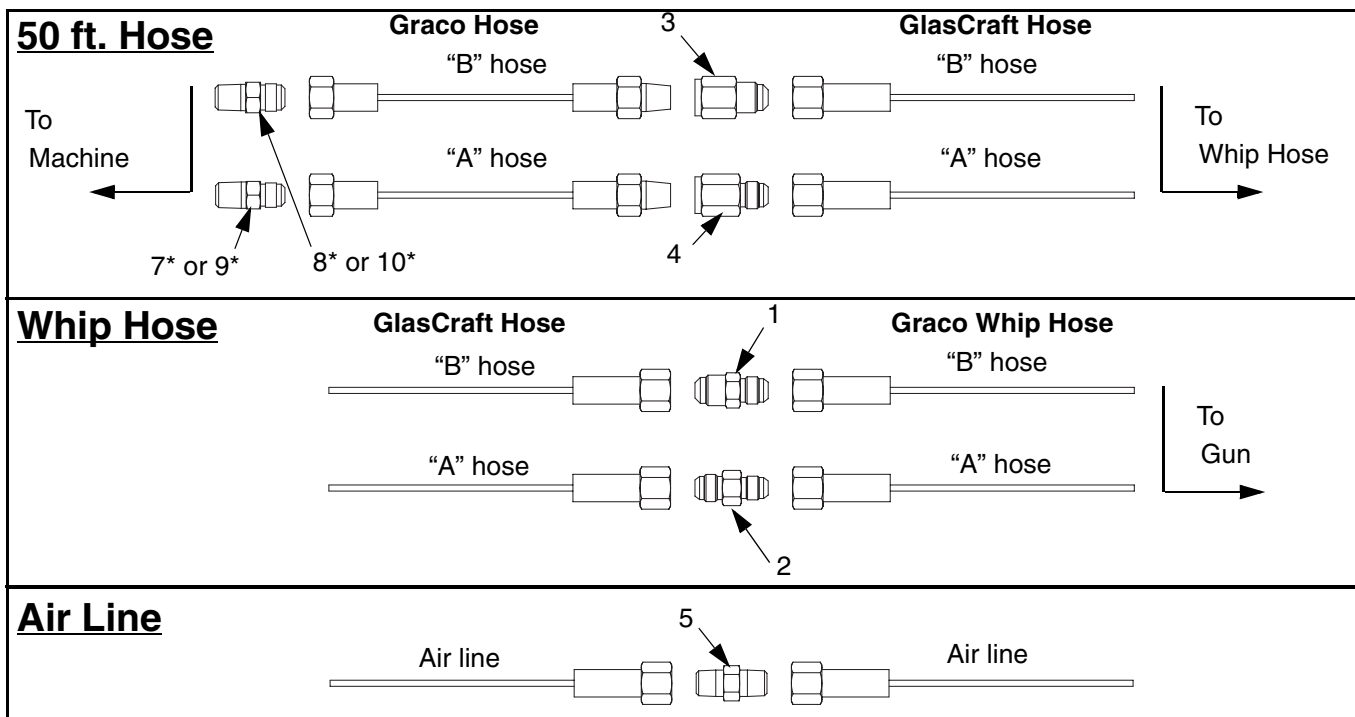


## Cutline

4. Use parts provided in kit 261821 to connect electrical wires. See manual 312056 and complete steps 3 and 4.
5. Connect GlasCraft heated hose and Graco Power-Lock heated hose fluid connections as shown for 50 ft. hose or whip hose installation. See FIG. 1.

 For 50 ft. hose installation, connect any new Graco heated hose starting at the machine with any remaining GlasCraft hose sections connected down stream.

6. Connect air line as shown in FIG. 1.



\*For fluid manifolds with 1/4 npt outlets: use fittings (7, 8). For fluid manifolds with 3/8 npt outlets use fittings (9, 10).

**FIG. 1: Connect Graco and GlasCraft Hoses**

*All written and visual data contained in this document reflects the latest product information available at the time of publication.  
Graco reserves the right to make changes at any time without notice.*

*This manual contains English. MM 313225*

**Graco Headquarters:** Minneapolis  
**International Offices:** Belgium, China, Japan, Korea

**GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441**

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