

# Helicoil Kit 24U929 and Tool Kit 24U930

407073A  
EN



### Important Safety Instructions

Read all warnings and instructions in the Triton® 3D150 Diaphragm Pump manual. Save all instructions.

### Kit 24U929

Ref.	Description	Qty.
56	Helicoil	16

### Kit 24U930

Ref.	Description	Qty.
--	Insert Tool	1

## Installation Instructions

1. Screw the helicoil insert onto the tool. Engage the tang of the insert in the driving contour of the tool.
3. Use slight pressure to rotate the tool until the insert is engaged in the tapped hole. Continue to rotate the tool until the top of the insert is 1/2 turn past the first fully formed thread.

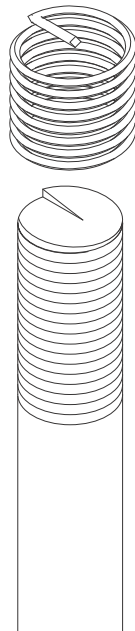


FIG. 1

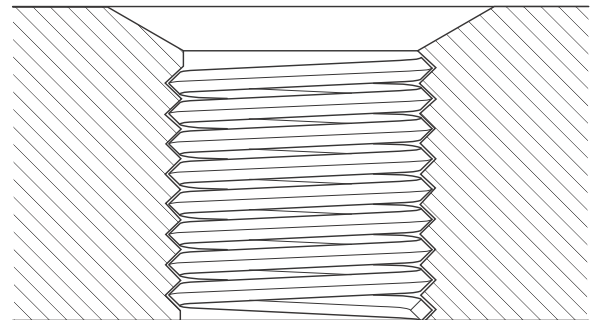


FIG. 2

2. Position the insert and tool squarely over the tapped hole.

4. Break the tang off cleanly at the notch in the bottom coil. Place a rod or screw driver against the tang and strike it sharply with a hammer.

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