

GENUINE GRACO PARTS AND ACCESSORIES

Piston Retainer Repair Kits



406836J

For 60cc, 65cc, 70cc, 75cc, 80cc, 86cc, 90cc, 100cc, 105cc, 120cc, 140cc, 150cc, and 160cc Z-Series Pumps

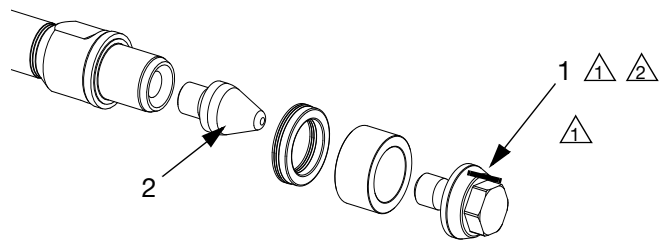
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Important Safety Instructions:

Read all warnings and instructions in Z-Series Chemical Pump Instructions-Parts manual. Save those instructions.

Pump Size	Piston Retainer Kit	Torque Specification
60cc	258808	80 ft-lbs (108 N•m)
65cc	24J012	80 ft-lbs (108 N•m)
70cc	25C256	80 ft-lbs (108 N•m)
75cc	24N822	80 ft-lbs (108 N•m)
80cc	258814	80 ft-lbs (108 N•m)
86cc	24J013	80 ft-lbs (108 N•m)
90cc	24T168	160 ft-lbs (216 N•m)
100cc	258820	160 ft-lbs (216 N•m)
105cc	24R012	160 ft-lbs (216 N•m)
120cc	258826	160 ft-lbs (216 N•m)
140cc	24T169	160 ft-lbs (216 N•m)
150cc	24T170	160 ft-lbs (216 N•m)
160cc	258832	160 ft-lbs (216 N•m)



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- ⚠ See table for torque specification.
- ⚠ Apply stripe of removable strength thread locker (3) to threads. See Z-Series Chemical Pump Instructions-Parts manual for complete assembly and disassembly instructions.

NOTICE

Specification sheets and Graco testing indicate that anaerobic sealant requires three days to fully cure. Failure to allow three days for full cure may result in parts coming loose during operation.

Ref.	Part	Description	Qty.
1		RETAINER, piston	1
2		TOOL, piston seal installation	1
3	113500	ADHESIVE, anaerobic	1

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