

Kit



FRP Deluxe Inlet Seat Tool

Kit

407022A
EN

For removing the inlet seat from the FRP catalyst pump.

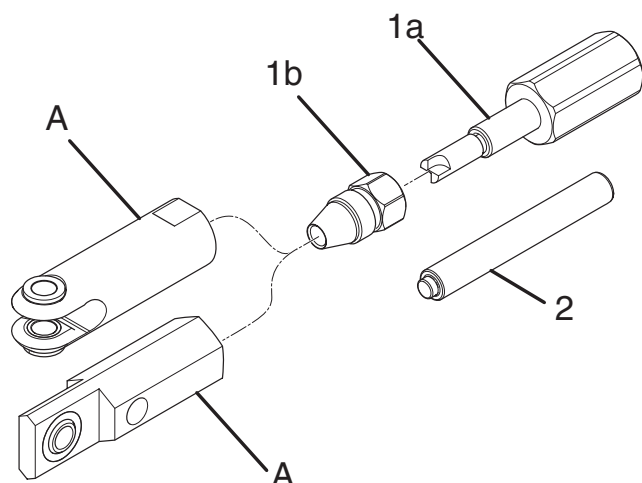


Important Safety Instructions

Read all warnings and instructions in FRP system manual. **Save all instructions.**

Part No. 24N253

Parts



Seat Removal

1. Thread the arbor nut (1b) into the catalyst pump foot valve (A). Snug with a wrench.
2. Ensure anti-seize is applied to the auger mandrel (1a) threads and mating face to prevent galling of stainless steel parts.
3. Thread the auger mandrel counterclockwise (due to left handed threads) into the arbor nut, until it bottoms out on the arbor nut.
4. Continue turning the auger mandrel counterclockwise. This will cause the arbor nut to unthread from the foot valve and pull the seat from its gland.

Ref	Part	Description	Qty
1	24N250	TOOL, removal, inlet seat	1
1a	---	AUGER MANDREL	
1b	---	ARBOR NUT	
2	16N966	INSTALLATION MANDREL	1
A	---	CATALYST PUMP FOOT VALVE (not included in kit, shown for reference only)	

Seat Installation

1. Place new seat on end of installation mandrel (2).
2. Press installation mandrel into foot valve (A).
3. Remove installation mandrel. Seat will remain in foot valve.

All written and visual data contained in this document reflects the latest product information available at the time of publication.

Graco reserves the right to make changes at any time without notice.

For patent information, see www.graco.com/patents.

Original Instructions. This manual contains English. MM 407022

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