

Valve Seal Repair Kit

406997A

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
Valve Seal Repair Kit for material and solvent valves for the 1K Gun Splitter Valve.





Important Safety Instructions
Read all warnings and instructions in Gun Splitter Valve manual. Save those instructions.


Kit No. 24M213

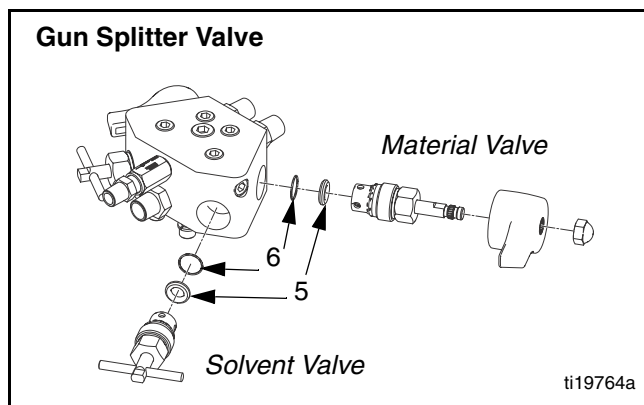
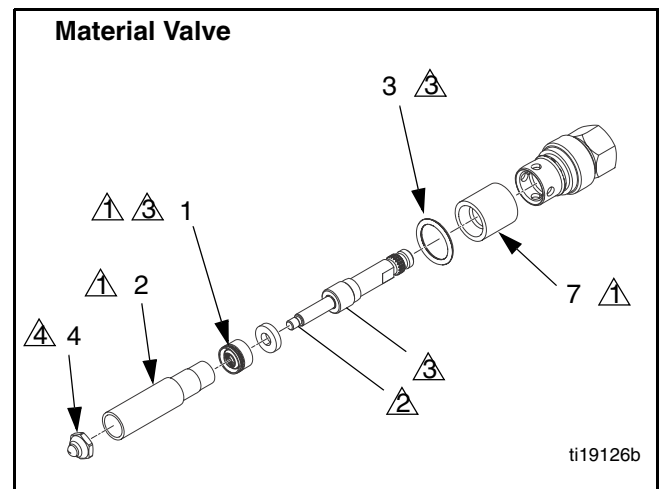
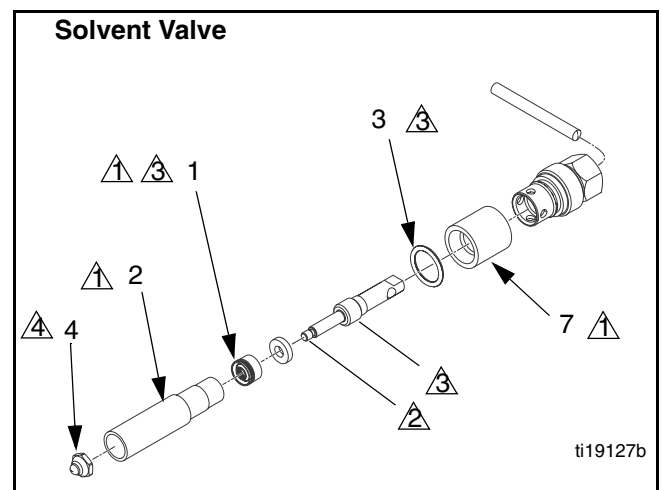
Ref.	Part	Description	Qty.
1	15M529	SEAL, check valve	1
2	15T630	TOOL, seal assembly	1
3	15Y627	PACKING, o-ring #2-116, PTFE	1
4	16M186	VALVE, shut off, splitter, gun	1
5	195132	SEAT, carbide	1
6	195136	O-RING, PTFE	1
7	16T066	TOOL, seal assembly	1

 Install seal with assembly tools 15T630 and 16T066 from valve seal repair kit.

 Prior to installing the shutoff valve, apply medium strength thread locker to threads and allow to cure.

 Apply lubricant to seal, threads and o-ring.

 Torque to 125 in-lbs (14 N•m).



*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 406997

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