



# Repair Kit 24G551

For SaniForce 5:1 Double Ball Pumps

406926A

ENG



## Important Safety Instructions

Read all warnings and instructions in manual 3A0734. Save all instructions.

*See reverse for parts illustration and assembly notes.*

## Kit 24G551

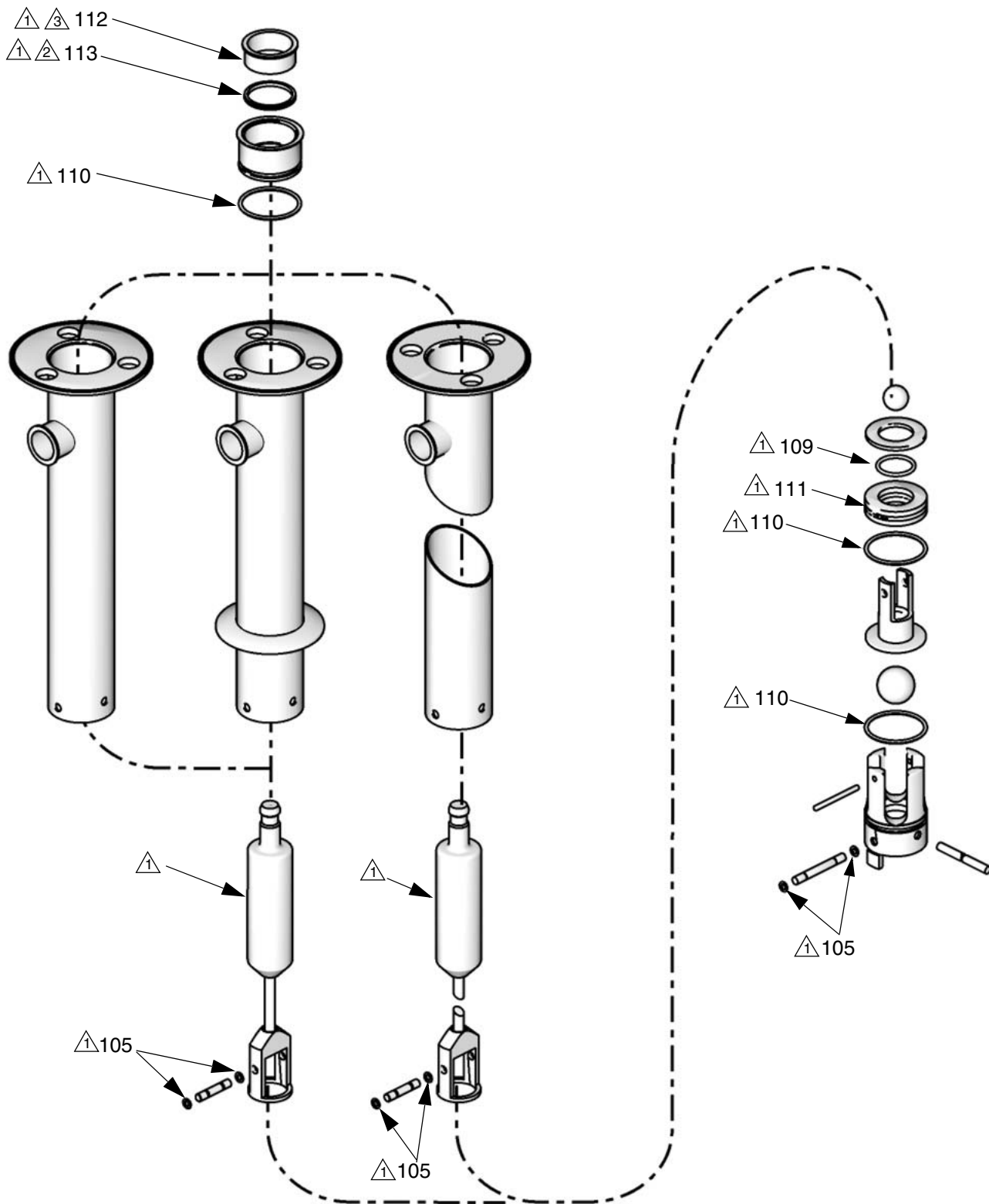
For Pump Model 24G742 (Lower Model 24G754),  
Pump Model 24E833 (Lower Model 24G755), and  
Pump Model 24F195 (Lower Model 24G756)

| Ref. | Description                         | Qty. |
|------|-------------------------------------|------|
| 105  | O-RING, buna-n, OD 0.6 in. (15 mm)  | 4    |
| 109  | O-RING, buna-n, OD 2.4 in. (61 mm)  | 2    |
| 110  | O-RING, buna-n, OD 3.75 in. (95 mm) | 3    |
| 111  | GLAND, piston, UHMWPE               | 1    |
| 112  | BEARING, throat, PTFE               | 1    |
| 113  | V-CUP PACKING, UHMWPE               | 1    |

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Original instructions. This manual contains English. MM 406926

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1 Apply appropriate waterproof, sanitary lubricant.

3 Bearing lip must face UP.

2 Throat v-cup lips must face DOWN.

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