



# 236598 Repair Kit

406180D

For Hydra-Cat<sup>®</sup> Displacement Pump 222015

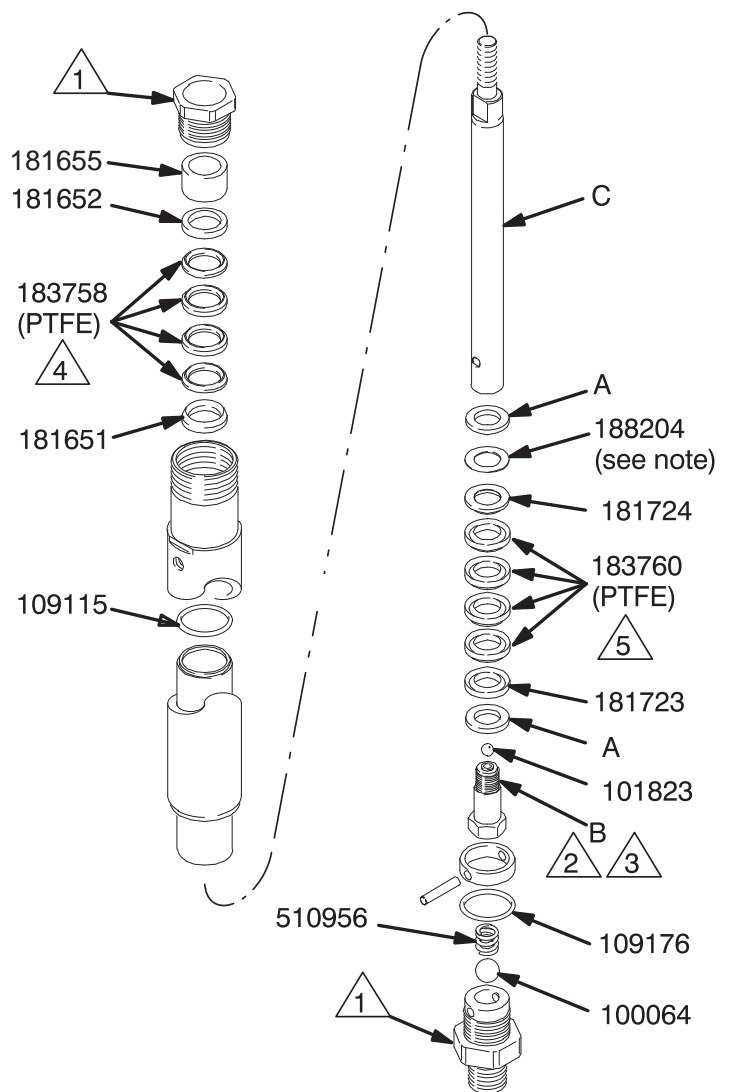
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## Important Safety Instructions

Read all warnings and instructions in manual 307944. Save those instructions.

**NOTE:** Stack items A, 181723, (4) 183760, 181724, and another item A on item B. Add 0–8 shims (188204), as required, under the top item A to obtain stack height of 0.950–0.975 in. (24.13–24.77 mm) before tightening B into C.



- 1 Triangle: Torque to 50–60 ft–lb (70–80 N.m).
- 2 Triangle: Apply sealant.
- 3 Triangle: Torque to 200 in–lb (23 N.m).
- 4 Triangle: Lips of v-packings must face down.
- 5 Triangle: Lips of v-packings must face up.

## Graco Information

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**TO PLACE AN ORDER**, contact your Graco distributor or call to identify the nearest distributor.  
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*All written and visual data contained in this document reflects the latest product information available at the time of publication.  
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Original instructions. This manual contains English. MM 406180

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