



INSTRUCTIONS

This manual contains important warnings and information.
READ AND KEEP FOR REFERENCE.

First choice when quality counts.™

120-lb (55 Kg) Drum Size, with Heavy-Duty Casters

Portable Base

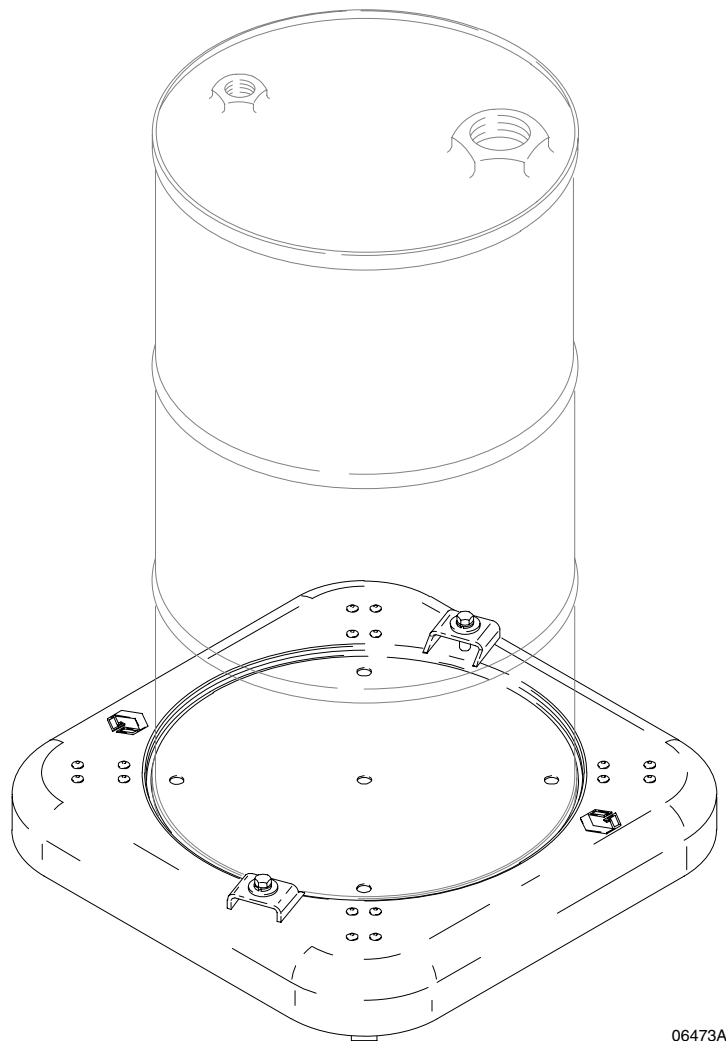
Model 203622, Series B

Installation

Secure an empty 120-lb. (55 kg) steel drum to the base with the included brackets and bolts, as shown. See the **Parts Drawing and List** on page 2.

WARNING

To reduce the risk of serious bodily injury, including splashing of fluid in the eyes or on the skin and injury from moving parts, **ALWAYS** follow the **pressure relief procedure** in the separate pump manual before you install this portable base and before you remove components when you change drums.



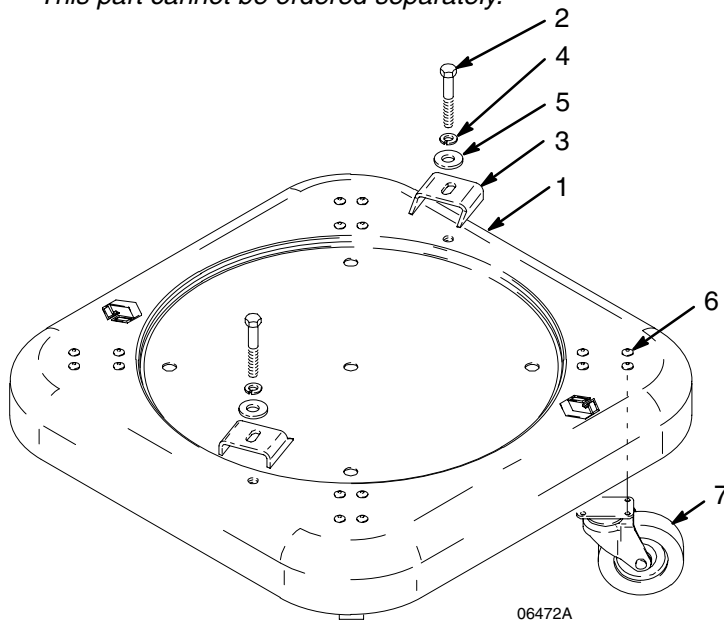
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Parts Drawing and List

Portable Base, Model 203622, Series B

Ref No.	Part No.	Description	Qty.
1	191750	BASE, drum	1
2	102547	BOLT, hex hd; 5/16"–18 x 1.5"	2
3	191747	BRACKET	2
4	100214	WASHER, lock	2
5	100132	WASHER, flat	2
6	*	RIVET; steel; 3/16" x 0.162" – 0.250" grip length	16
7	113646	CASTER; polyurethane	4

* This part cannot be ordered separately.



NOTES:

- To replace casters 113646 install the steel rivets (6) with a standard rivet gun.

All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.

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